

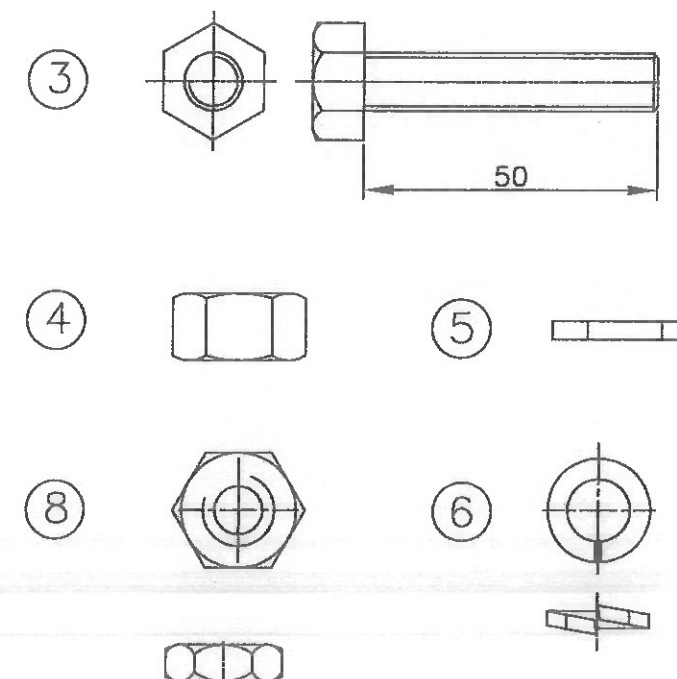
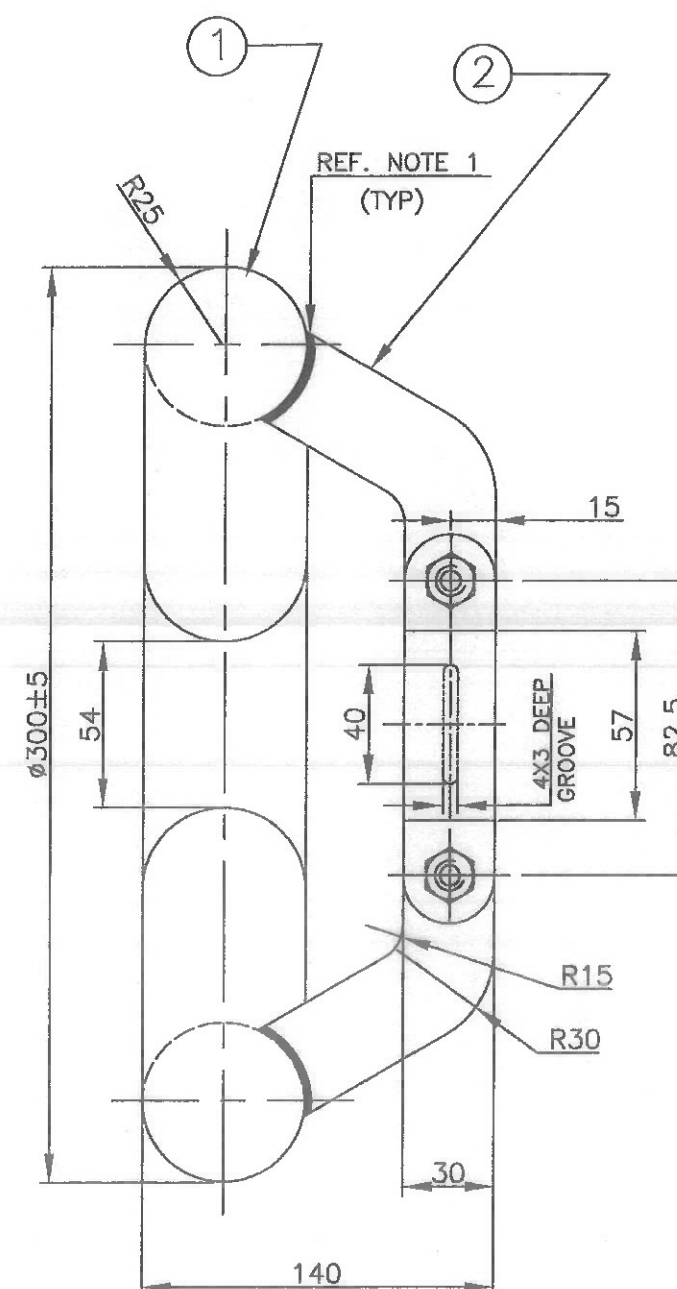
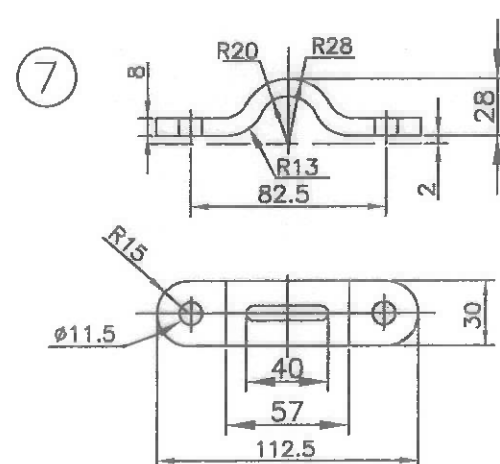
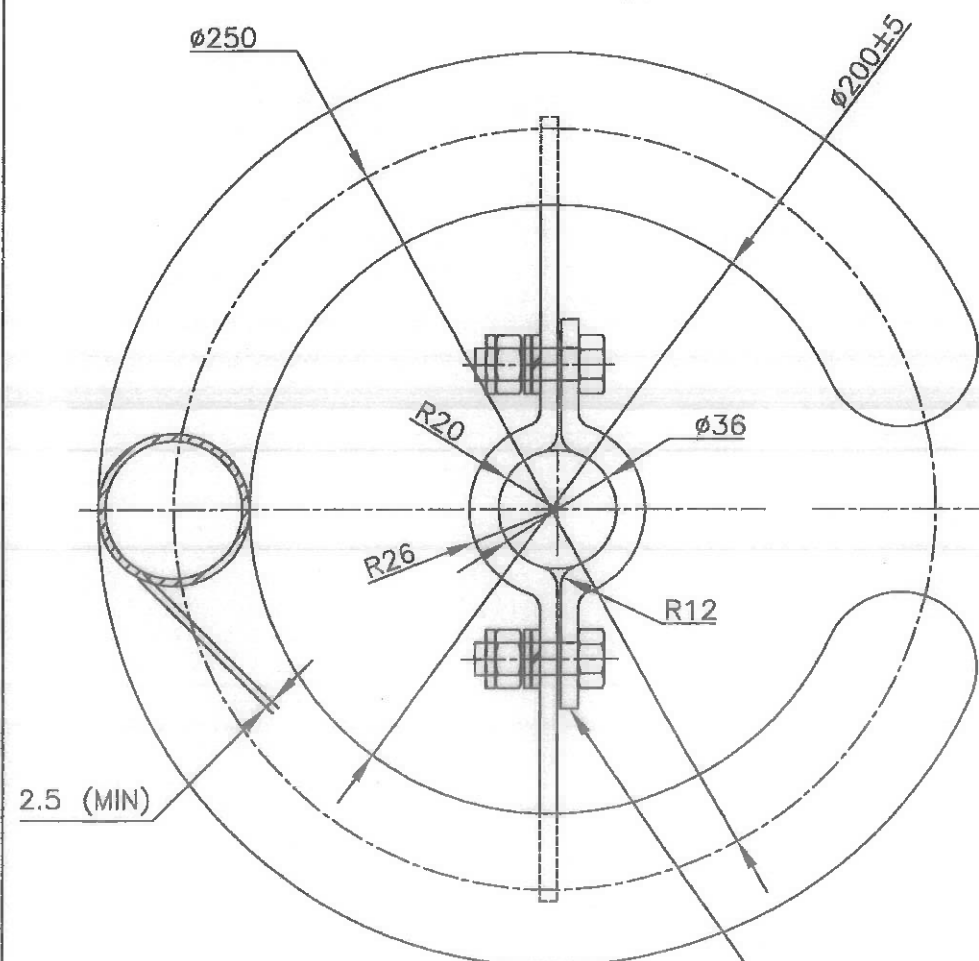
ALL DIMENSIONS ARE IN mm.

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DESIGN AND DATE	REF. DRG. No.
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INVENTORY No.


REV	01
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1. BRAZING SHOULD BE DONE ALL AROUND OF #1 AND MUST BE STRONG ENOUGH TO WITHSTAND VIBRATIONS IN SERVICE.
2. CORONA RING #1 MUST BE BUFFED VERY SMOOTH FINISH. OTHER COMPONENTS ALSO MUST BE FREE FROM SHARP EDGES AND BURRS.
3. UNTOLERANCED DIMENSIONS ARE MAINTAINED WITHIN $\pm 2\%$.
4. BHEL LOGO AND SUPPLIER IDENTIFICATION MARK SHOULD BE PROVIDED AT SUITABLE PLACE.

8	M10 HEX.LOCK NUT	STAINLESS STEEL AISI 304	2
7	KEEPER	ALUMINIUM ALLOY 63400,IS:733	1
6	SPRING WASHER	SPRING STEEL AS PER IS:4072-1975 ELECTRO GALVANISED	2
5	WASHER PLAIN	STAINLESS STEEL AISI 304	2
4	M10 HEX.NUT	STAINLESS STEEL AISI 304	2
3	M10 HEX.BOLT	STAINLESS STEEL AISI 304	2
2	CORONA RING HOLDER	ALUMINIUM ALLOY 63400, IS:733	1
1	CORONA RING	ALUMINIUM ALLOY 63400, IS:733	1
ITEM No.	DESCRIPTION	MATERIAL	QTY


	NAME	SIGN	DATE
DRN	RAHUL.D.A	<i>Rahul D.A.</i>	30.06.20
CHD	B.P.DASHYAL	<i>B.P. Dashyal</i>	30.06.21
APPD	FELIX	<i>Felix</i>	30-6-21

DEPT	GRADE OF TOL DIM		SCALE N T S	WEIGHT (kg) 1.2 (Approx)	REF TO ASSY.DRG	ITEM No.	No. OF ITEMS
CODE	C/M/F						
TITLE Ø300x140HT CORONA RING FOR COMPOSITE LONG ROD INSULATOR				CARD CODE	DRAWING No. 3 987 14 38023		REV. 01
					No. OF SHEETS		

CONTROLLED COPY



BHARAT HEAVY ELECTRICALS LTD.,
SOLAR BUSINESS DIVISION
BANGALORE - 560 012

DEPT	GRADE OF		SCALE	WEIGHT
CODE	TOL DIM C/M/F		N T S	1 (AP)
TITLE Ø300x140HT CORONA RING FOR COMPOSITE LONG ROD INSULATOR				

REF. PH No.6058

SUPERSEDES DRG. No.

SHT.24 SIZE A3 420 x 297